TECHNICAL DESCRIPTION

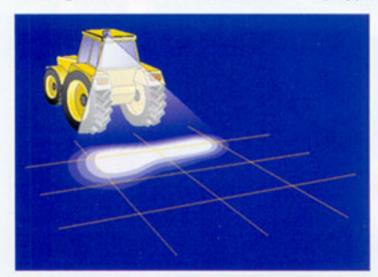
Light sources have evolved over time from the primitive wood fire, the oil lamp, the candle, and the petroleum and gas lamp to our modern electrical light sources, bulbs, and gas discharge bulbs. Diverse types of lamps, which have been developed for this purpose, have thereby been created; the dipped-beam lamp for driving in the dark, main beam and fog lamps for various applications.

The work lamp has been designed especially for working in conditions of low light or in the dark.

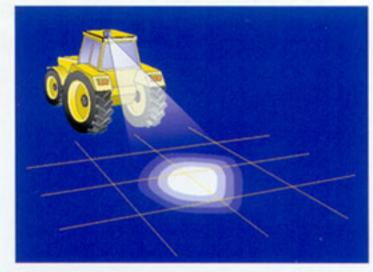
The normal mounting height of dipped beam, main beam, and fog lamps parallel to the road surface, guarantees optimum illumination.



The light distribution of various lamp types in the case of a typical work lamp mounting height 8.2 ft.



Dipped Beam



Main Beam



Fog Lamp



Work Lamp

WORK LAMPS FOR SAFETY!



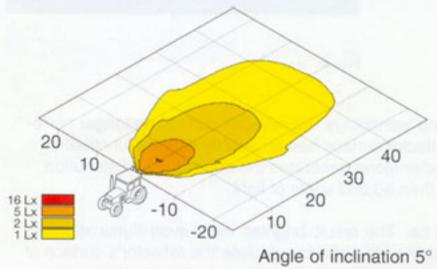
TECHNICAL DESCRIPTION

Working during dusk or at night is particularly demanding. The eye only achieves one-twentieth of its normal vision. As a result of increased concentration, the eyes become tired more quickly and see even less. For increased safety and comfort, Hella has developed work lamps which can master any situation. Work lamps cast a beam of light at an angle to the work surface. This means that the mounting height and angle of inclination affect the illumination of the work area.

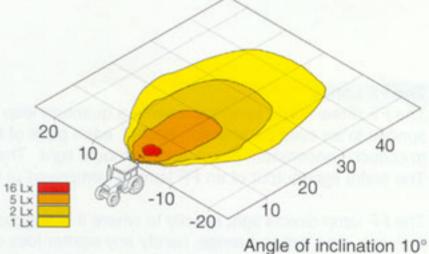




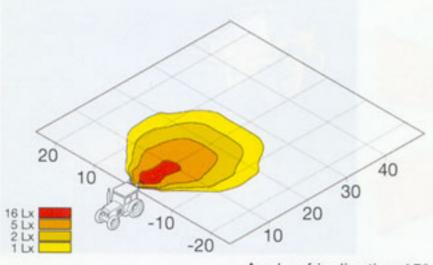
Light distribution with different mounting angles using the Ultra Beam FF as an example: Mounting height 8.2 ft.



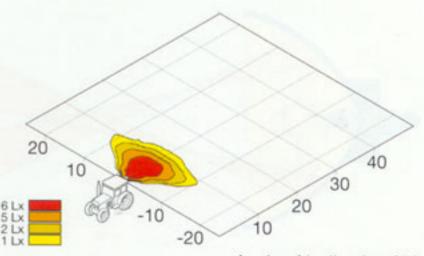
Mounting height 8.2 ft.



Mounting height 8.2 ft.



Angle of inclination 15° Mounting height 8.2 ft.



Angle of inclination 25° Mounting height 8.2 ft.

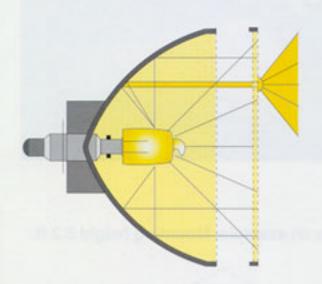
TECHNICAL DESCRIPTION

From the classic paraboloid to the modern xenon technology, there's a Hella work lamp for every requirement.

The Paraboloid Lamp

The paraboloid lamp is the classic among the lamp systems in use today; it uses a parabolic reflector. The light source is located at the focal point of the reflector. The reflector captures the light, bundles it and radiates it. The lens ensures that the light is distributed as required, directing it to pre-specified areas in front of the lamp.

Effective paraboloid lamps have a large reflector in order to capture a great deal of light. The lens must be as vertical as possible in order to ensure good light refraction. Reflectors with long focal lengths provide good long-range illumination; those with short focal lengths collect more light and provide good short-range illumination.

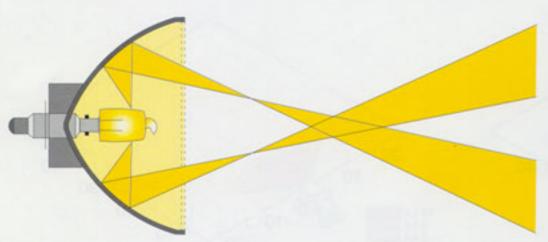


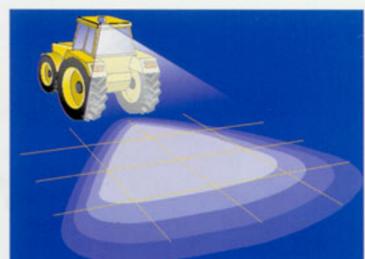


The FF Lamp

The FF (Free-Form) lamp represents a quantum leap in lamp technology. Its reflector surface no longer corresponds to an even paraboloid. Rather, each point of the reflector surface has an exactly defined function: to collect, concentrate, direct, and distribute light. The reflector alone generates the desired light distribution. The entire light output of an FF lamp is comprised of more than 50,000 spots of light.

The FF lamp directs light exactly to where it is supposed to be. The result: brighter, more even illumination of the work area, greater range, hardly any scatter loss or dazzling. In order to calculate the reflector's surface of an FF lamp, extremely powerful electronic computers and high-precision tools and production machines are required. Fractions of a thousandth of a millimeter alter the effectiveness of the entire system.



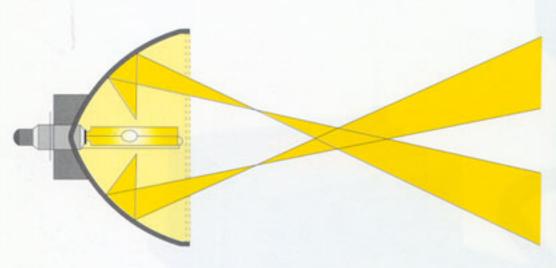


XENON TECHNOLOGY THE NEW STANDARD FOR WORK LAMPS



TECHNICAL DESCRIPTION

Xenon technology marks today's pinnacle in lamp system development. The advantage of xenon lamps in comparison with halogen lamps is their light flux, which is 2.5 times higher with 35% lower energy consumption. This leads to very high luminance and therefore brighter and wider illumination of the work area. The color of the light is similar to that of daylight.

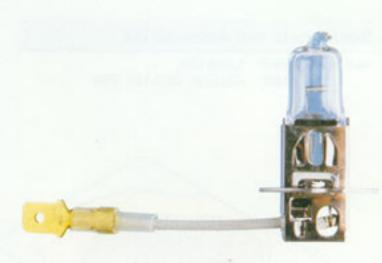




What actually is xenon light?

Instead of a coiled filament, a light arc is the light source in xenon lamps. The bulb is filled with xenon gas and metal salts. In order to ignite the xenon bulb, an extremely high voltage of approximately 20,000 volts is required. This is provided by an electronic ballast: 12 or 24 volt direct current is transformed into 20,000 volt alternating current. At temperatures of around 9032°F, a light arc is created. With power consumption of a mere 35 watts, xenon generates 2.5 times the light flux of a halogen bulb with 35W output. The ignition electronics are completely integrated into the control unit. The control unit almost eliminates voltage fluctuations in the vehicle electrical system, as the electronics operate the xenon bulb at constant output.





DOUBLE BEAM FF SERIES





Part No.

AS115FF

FF

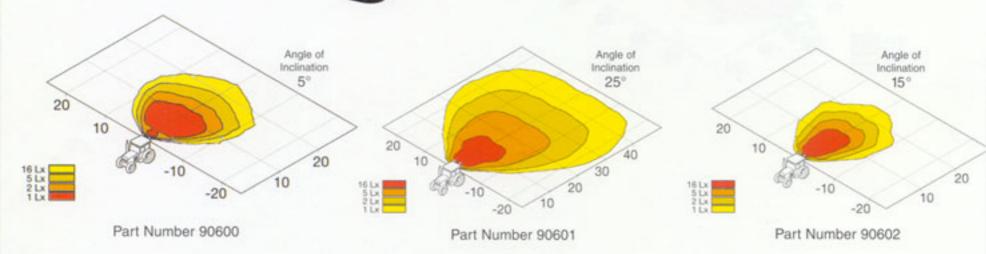
90600	Boxed, 12V
90600D	Display, 12V
90600B	Bulk, 12V
90700	Boxed, 24V

90601	Boxed, 12V
90601D	Display, 12V
90601B	Bulk, 12V
90701	Boxed, 24V

90602	Boxed, 12V
90602D	Display, 12V
90602B	Bulk, 12V
90702	Boxed, 24V

Description: Double reflector made of high-gloss vapor-plated diecast aluminum. Shock-resistant black molded housing. Glass lens. Prewired.

Mounting: Single bolt with tilt adjustment



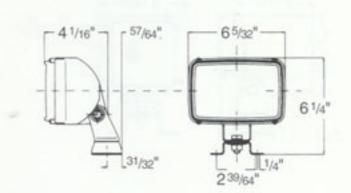
Spare Parts and Accessories

Part No.

79600 Lamp Unit for 90600, 90700

79601 Lamp Unit for 90601, 90701 79602 Lamp Unit for 90602, 90702

78135 Bulb H3, 12V 55W 78145 Bulb H3, 24V 70W

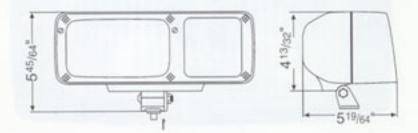


FF SERIES



Spare Parts and Accessories

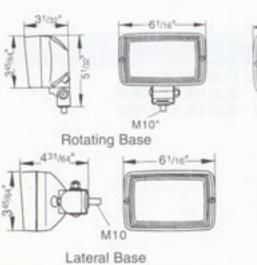
Part No. 78135 Bulb H3, 12V 55W 78145 Bulb H3, 24V 70W

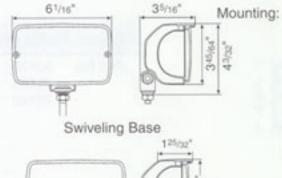




Spare Parts and Accessories

Part No. 78135 Bulb H3, 12V 55W 78145 Bulb H3, 24V 70W





Flush-Fit

Part No.

Multi Beam FF

 90665
 Boxed with handle LH, 12V

 90667
 Boxed with handle RH, 12V

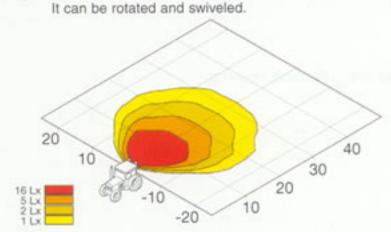
 90665B
 Bulk with handle LH, 12V

 90667B
 Bulk with handle RH, 12V

90668 Boxed, without handle LH, 12V 90669 Boxed, without handle RH, 12V 90668B Bulk, without handle LH, 12V 90669B Bulk, without handle RH, 12V

Description: The Multi Beam FF is a combination of two high performance work lamps. It puts the luminous intensity of the Ultra Beam FF on the ground and lights up objects like the Double Beam FF. Shock-roof, black plastic body projects over the edge of the lens providing extra protection.

Mounting: Central bolt and an angled hoop for four-point fastening.



Model Picador

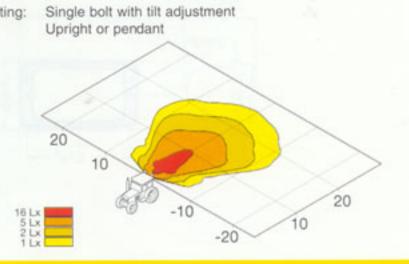
90645 Boxed, Rotating Base, 12V 90645D Display, Rotating Base, 12V 90645B Bulk, Rotating Base, 12V

87146 Boxed, Rotating Base, White Housing, 12V

90655 Boxed, Swiveling Base, 12V 90655D Display, Swiveling Base, 12V 90655B Bulk, Swiveling Base, 12V 90635B Bulk, Lateral Base RH, 12V 90636B Bulk, Lateral Base LH, 12V 90637 Boxed, Flush Fit, 12V

90637D Display, Flush Fit, 12V 90637B Bulk, Flush Fit, 12V

Description: Shock-resistant black molded housing. Glass lens. Prewired.



FF SERIES

Part No.

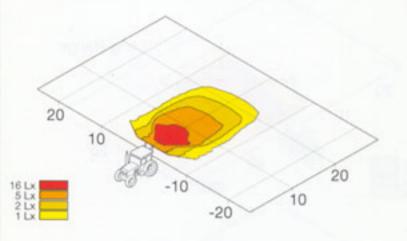
Flush Mount FF

FF

87164 87168 Boxed, Black Housing 12V Boxed, White Housing 12V

Description: Glass lens, fully grommeted.

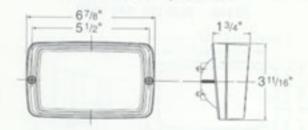
Mounting: For flush mounting





Spare Parts and Accessories

Part No. 79561 Lamp Unit 90670 Rubber Boot 79559 Lens Retaining Ring 78135 Bulb H3, 12V 55W 78145 Bulb H3, 24V 70W



AS200FF

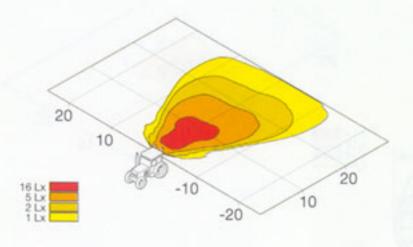
FF

90628 90628B Boxed, 12V Bulk, 12V

90629 90629B Boxed, HD w/vibration damper Bulk, HD w/vibration damper

Description: Shock-resistant plastic housing.

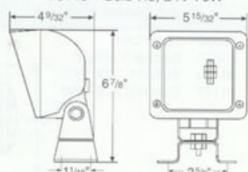
Mounting: Upright or pendant mounting





Spare Parts and Accessories

Part No. 90699 Bracket "Omega" 78135 Bulb H3, 12V 55W 78145 Bulb H3, 24V 70W

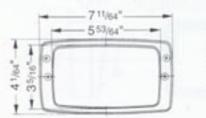






Spare Parts and Accessories

Part No. 78135 Bulb H3, 12V 55W 78145 Bulb H3, 24V 70W



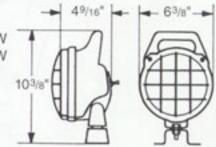




Spare Parts and Accessories

Part No. 79520 Lamp Unit 90699 Bracket "Omega"

78135 Bulb H3, 12V 55W 78145 Bulb H3, 24V 70W



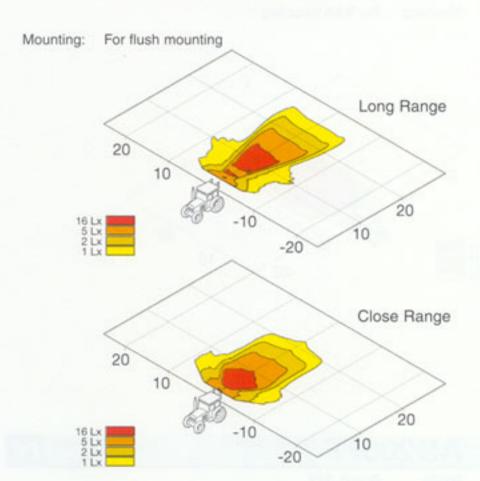
Part No.

Modular

87167 Boxed, Flush Mount, 12V 87167B Bulk, Flush Mount, 12V

Description: Black, Shock-resistant supporting frame with pan-headed

tapping screws for attachment. Glass lens



Model Matador

87161 Boxed with switch, 12V

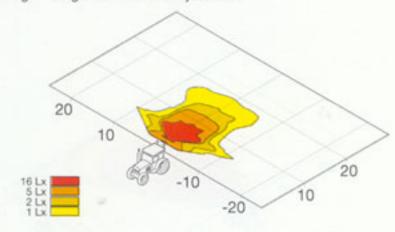
87163 Boxed with protective grille & switch, 12V

87163F Boxed with switch, 24V

Description: Black molded housing and handle. Glass lens. Prewired.

With on/off switch and protective grille.

Mounting: Single bolt with tilt adjustment





Part No.

AS115

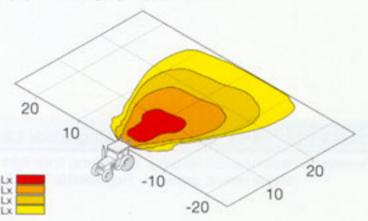
90625 Boxed with handle, 12V 90625D Display with handle, 12V 90625B Bulk with handle, 12V

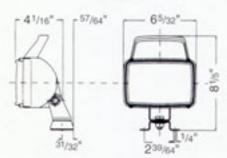
90626 Boxed without handle, 12V 90626D Display without handle, 12V 90626B Bulk without handle, 12V

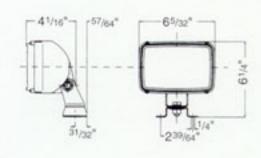
Description: Shock-resistant, black molded housing. Plastic lens.

Prewired.

Mounting: For flat or slightly curved surfaces





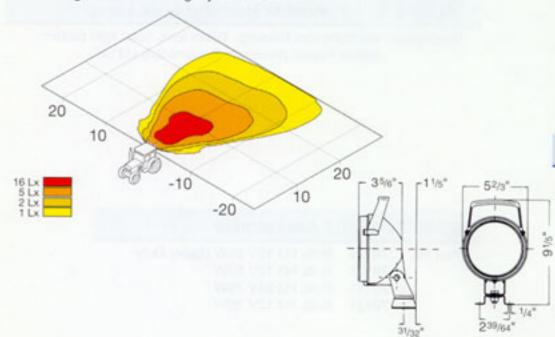


AS092

90620B Bulk, without grille & switch, 12V 90621B Bulk, with grille & switch, 12V

Description: Shock-resistant, black molded housing and handle.
Plastic lens. Prewired.

Mounting: For flat or slightly curved surfaces





Spare Parts and Accessories

Part No. 79010 Lamp Unit 80530 Switch 90699 Bracket "Omega" 78135 Bulb H3, 12V 55W 78145 Bulb H3, 24V 70W



Spare Parts and Accessories

Part No. 79000 Lamp Unit 80530 Switch 90699 Bracket "Omega" 78135 Bulb H3, 12V 55W



HELLA RUBBER HOUSING WORK LAMPS



4 3/4" Round x 3" Deep

Part No.

90609 43/4" Rubber Housing Work Lamp

Description: Recessed housing reduces glare. Weatherproof housing.
Glass lens, flood light pattern. Swivel mount, prewired.
Replaceable H3 bulb



4 3/4" Round x 2 3/4" Deep

90610 43/4" Rubber Housing Work Lamp

Description: Weatherproof housing. Glass lens, flood light pattern Swivel mount, prewired. Replaceable H3 bulb



6" Round x 4" Deep

90611 6" Rubber Housing Work Lamp

Description: Weatherproof housing. Glass lens, flood light pattern. Swivel mount, prewired. Replaceable H3 bulb

Spare Parts and Accessories

Part No. 78134 Bulb, H3 12V 55W Heavy Duty

78135 Bulb, H3 12V 55W 78145 Bulb, H3 24V 70W 78131 Bulb, H3 12V 35W